

## K-Thermocouple Amp - MAX6675

**MDU33**

Digital Output K-Type, Measure temperature from 0 to +1024 deg Celcus, SPI interface

### Description

Measures temperature from 0 to +1024 deg Celsius with 0.25 deg C resolution. Output is simple serial SPI interface to be used with any microcontroller.

Thermocouples are very sensitive, requiring a good amplifier with a cold-compensation reference. This is an excellent digital-output amplifier which is very simple to use, and if your microcontroller has SPI interface capability.

The board performs cold-junction compensation and digitizes the signal from a type-K thermocouple. The data is output in a 12-bit resolution, SPI-compatible, read-only format. This converter resolves temperatures to 0.25°C, allows readings as high as +1024°C.



## Features

- Covers almost entire range from 0 to +1024 deg C in resolution of 0.25 deg C
- Highly accurate 12-Bit results having 0.25°C Resolution
- Direct Digital Conversion of Type -K Thermocouple Output
- Cold-Junction Compensation
- Simple SPI-Compatible Serial Interface
- Open Thermocouple Detection

## Applications

- Heat Exchanges & Furnaces
- Industrial Monitoring and Control
- Appliances Control
- HVAC Environment Monitoring
- Automotive Applications like ECU, Exhaust Gas temperature measurement

## Specification

Parameter	Min	Typical	Max	Unit
Operating Voltage	3	5	5.5	V DC
Current Consumption	0.7		10	mA
Conversion Time		0.17	0.22	Seconds
Resolution		0.25		Deg C
Serial Clock Frequency			4	Mhz Max

## Pin Details

These pins are marked on PCB as follows

#	Symbol	Name	Details
1	GND	Ground	Power Supply Ground
2	+5V	Positive	Power Supply +5V DC regulated
3	SCK	Serial Clock	Serial Clock Input
4	CS	Chip Select	Active low Chip Select Input, Set CS low to enable serial interface
5	SO	Serial Out	Serial Data Out



## Connecting Thermocouple

Green connector is screw terminal for connection of thermocouple

Pin	Details
TC-	Alumel Lead of Type-K Thermocouple.
TC+	Chromel Lead of Type- K Thermocouple

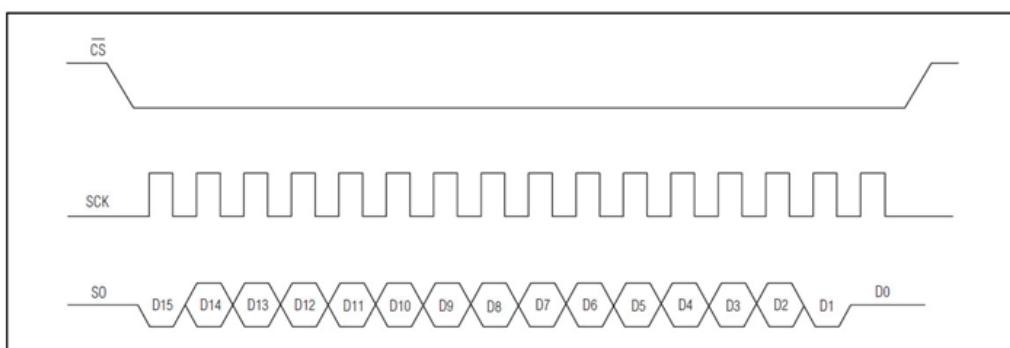
## Information

The board is a sophisticated thermocouple-to-digital converter with a built-in 12-bit analog-to-digital converter (ADC). The board also contains cold-junction compensation sensing and correction, a digital controller, an SPI-compatible interface, and associated control logic. The board is designed to work in conjunction with an external microcontroller ( $\mu$ C) or other intelligence in thermostatic, process-control, or monitoring applications.

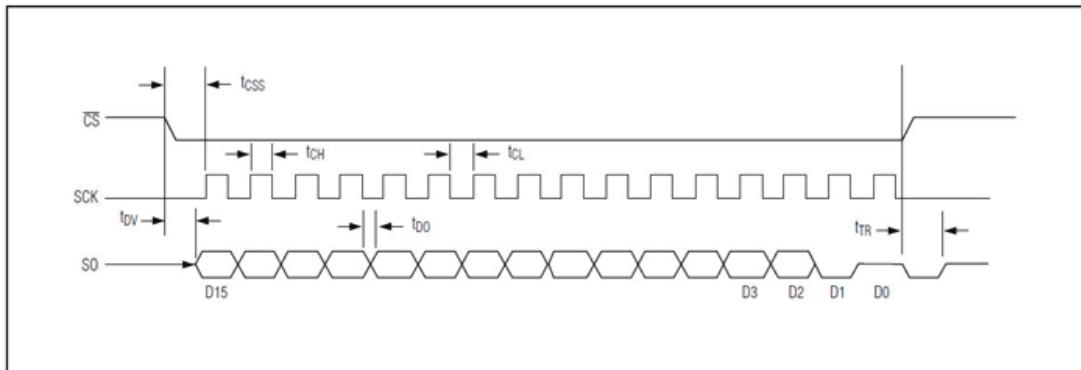
## Digitization

The ADC adds the cold-junction diode measurement with the amplified thermocouple voltage and reads out the 12-bit result onto the SO pin. A sequence of all zeros means the thermocouple reading is 0°C. A sequence of all ones means the thermocouple reading is +1023.75°C.

## Serial interface protocol



## Serial interface timing



## SO output

BIT	DUMMY SIGN BIT	12-BIT TEMPERATURE READING												THERMOCOUPLE INPUT	DEVICE ID	STATE	
		15	14	13	12	11	10	9	8	7	6	5	4	3			
Bit	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	
	0	MSB												LSB		0	Three-state

## Open Thermocouple

Bit D2 is normally low and goes high if the thermocouple input is open.

## Sample code for implementing in C language of any microcontroller

```
#include <REGX51.H>
#include <stdio.h>

sbit CS = P2^0;
sbit SO = P2^1;
sbit SCK = P2^2;

//global error flag to tell you if a thermocouple is connected or not
unsigned char tc_error;

void init_serial( void )
{
    //9600 bps @ 11.059 MHz
    SCON = 0x50;           /* Setup serial port control register */
                           /* Mode 1: 8-bit uart var. */
                           /* baud rate */
    /* REN: enable receiver */
    PCON &= 0x7F;          /* Clear SMOD bit in power ctrl reg */
}
```

```

        /* This bit doubles the baud
rate */

        TMOD &= 0xCF;           /* Setup timer/counter mode register */
                                /* Clear M1 and M0 for timer 1
*/
        TMOD |= 0x20;           /* Set M1 for 8-bit autoreload timer */

        TH1 = 0xFD;             /* Set autoreload value for timer 1 */
                                /* 9600 baud with 11.0592 MHz
xtal */

        TR1 = 1;                /* Start timer 1 */

        TI = 1;                 /* Set TI to indicate ready to xmit */

    }

// =====
// ----- Delay x ms -----
// -----
void delayms(int x)      // delays x msec (at fosc=11.0592MHz)
{
    int j=0;
    while(x>=0)
    {
        for (j=0; j<100; j++);
        x--;
    }
}

void init_sensor()
{
    CS = 1; // disable chip select
    SO = 0;
    SCK = 0;
}

float read_sensor()
{
    int i;
    unsigned int AdcResult, k; // 16 bit

    CS=0; // Active chip select

    SCK = 1;          //Cycle the clock for dummy bit 15
    SCK = 0;

    //--- read ADC result 12 bit -----
    AdcResult=0;
    for(i=11;i>=0;i--) {
        SCK=1;
        k = 0;
        if(SO==1)
            k = 1 << i;
        AdcResult|=k;
        SCK=0;           // falling clock
    }
}

```

```

/* Read the TC Input inp to check for TC Errors */
SCK = 1;
if(SO==1)
    tc_error = 1;
else
    tc_error = 0;
SCK = 0;

CS=1;

//adjusts data to floating point format, and accounts for the decimal
point
return(float)(AdcResult/4.0);
}

void main()
{
    init_serial();
    init_sensor();
    printf("Welcome\n");
    while(1)
    {
        if(tc_error)
            printf("Thermocouple Open");
        else
            printf("%01.2f°C",read_sensor(),0xB0);
        putchar(13);
        delayms(1000);
    }
}

```

Note: Board **does NOT** include K type thermocouple; you can order it separately if required.